

Please substitute the following claims for the pending claims of the same number.

Claim 18. (Amended) The disposable molds of claim 17 wherein said molds are formed from the same or different materials selected from the group consisting of polyurethanes, polypropylene, polyvinyl chloride and acrylates.

Claim 19. (Amended) The disposable molds of claim 17 wherein said molds are formed from polyurethane.

Claim 20. (Amended) The disposable molds of claim 17 wherein said molding surfaces have mold cavities surrounded by an extended edge or a recessed edge to prevent flash.

**VERSION WITH MARKINGS TO SHOW
CHANGES MADE**

In The Claims:

The claims have been amended as shown in the claims below of the same number wherein added words are underlined and deleted words are [bracketed].

Claim 18. (Amended) The disposable molds of claim [8] 17 wherein said molds are formed from the same or different materials selected from the group consisting of polyurethanes, polypropylene, polyvinyl chloride and acrylates.

Claim 19. (Amended) The disposable molds of claim [8] 17 wherein said molds are formed from polyurethane.

Claim 20. (Amended) The disposable molds of claim [8] 17 wherein said molding surfaces have mold cavities surrounded by an extended edge or a recessed edge to prevent flash.

Should there be any questions regarding this preliminary amendment,
please feel free to contact the undersigned at (636) 226-3340.

Respectfully submitted,



2/27/02

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202220-46948001